

BRIDGESTONE
Firestone

Associated Brands

WARRANTY DETAILS



**REPLACEMENT
MARKET
PASSENGER and
LIGHT TRUCK TIRES**

Including



Tires with Run-Flat Technology

LIMITED WARRANTY



REPLACEMENT MARKET PASSENGER and LIGHT TRUCK TIRES

Including



Tires with Run-Flat Technology

ELIGIBILITY

Congratulations! You have just purchased quality tires from a BRIDGESTONE, FIRESTONE, or ASSOCIATED BRANDS dealer (referred to in this section of the manual as DEALER). This Limited Warranty covers new BRIDGESTONE, FIRESTONE, FUZION, and PRIMEWELL brand passenger and light truck tires.

This Limited Warranty only applies to the original purchaser, and is valid if all of the following apply:

- The tire was purchased after December 1, 2016.
- The tire is a size and speed rating equivalent to or greater than that specified by the vehicle manufacturer.
- The tire has been used only on the vehicle on which it was originally installed.
- The tire has not been used in commercial service (exception: certain coverage applies to Bridgestone Duravis and Firestone Transforce tires if used in commercial service).

WHAT IS WARRANTED and FOR HOW LONG

An eligible tire that becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material will be replaced with an equivalent new tire on the basis set forth in this Limited Warranty. Each tire brand has specific warranty coverage and certain conditions that apply; for details, see “Each Brand’s Warranty Coverage.”

WHAT THIS LIMITED WARRANTY DOES NOT COVER

This Limited Warranty does not cover the following:

1. Tire damage or irregular wear due to:
 - A. **Road hazards**, including, without limitation: Puncture, cut, impact break, stone drill, bruise, bulge, snag, etc.
 - B. **Improper use or operation**, including, without limitation: Improper inflation pressure, overloading, tire/wheel spinning, use of an improper wheel, tire chain damage, misuse, misapplication, negligence, tire alteration, or for racing or competition purposes.
 - C. **Insufficient or improper maintenance**, including, without limitation: failure to rotate tires as recommended in this manual, wheel misalignment, worn suspension components, improper tire mounting or demounting, tire/wheel assembly imbalance, or other vehicle conditions, defects, or characteristics.
 - D. **Contamination or degradation** by petroleum products or other chemicals, fire or other externally generated heat, or water or other material trapped inside the tire during mounting or inflation.
 - E. **Improper repair**. Improper repair voids this Limited Warranty.
 - F. **For RFT tires only, improper run-flat or low tire pressure operation**, including, without limitation: exceeding speed, distance, or other run-flat/low-pressure operation limitations.
2. Rapid tread wear or wear-out is not covered under the Bridgestone Platinum Pact, Firestone Gold Pledge, or Basic Limited Warranty. See the Supplemental Mileage Limited Warranty section of this manual.
3. Weather/ozone cracking after 4 years from date of tire manufacture.
4. Ride disturbance or vibration after 1/32 inch (0.8 mm) of tread wear use.
5. Tires with sealant, balance, or other filler material that was not originally applied or inserted by the tire manufacturer.
6. Tires used in commercial service, except Bridgestone Duravis and Firestone Transforce tires.
7. Tires purchased as used.
8. Tires inflated with anything other than air or nitrogen.
9. Tires purchased and normally used outside Canada.
10. The cost of applicable taxes.
11. Original equipment tires on new vehicles. (See separate warranty, if applicable, in your vehicle's glove box.)
12. Failure to follow any of the safety and maintenance recommendations or warnings contained in this manual.

This Limited Warranty is in addition to and/or may be limited by any other applicable written warranty you may have received concerning special tires or situations.

EACH BRAND'S WARRANTY COVERAGE

BRIDGESTONE

Platinum Pact Limited Warranty

The Platinum Pact Limited Warranty covers all Bridgestone brand passenger and light truck tires—except winter, and “temporary use” spare tires. A tire covered by the Platinum Pact Limited Warranty will be replaced with an equivalent new tire either free of charge or for a pro-rated amount if the tire becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material under the following conditions:

- **The free tire replacement period** extends up to (a) 3 years from the date of purchase—proof of purchase date required, or (b) 4 years from the date of tire manufacture without proof of purchase date. During this period, the tire will be replaced free of charge (including mounting and balancing). You may be charged applicable taxes, the cost of valve stems/TPMS, and disposal fees.
- **After the free tire replacement period**, coverage extends up to (a) 5 years from the date of purchase—proof of purchase date required, or (b) 6 years from the date of tire manufacture without proof of purchase date. During this period, the tire will be replaced but there will be a pro-rated charge. To determine the replacement price, the percent of tread wear is multiplied by DEALER'S then current selling price for the replacement tire(s). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may be added to the replacement price.
- **The tire must not be worn to 2/32 inch (1.6 mm) or less** remaining original tread depth (i.e. worn down to the top of the built-in indicators in the tread grooves).
- **Exclusions apply**—as identified in the section “What This Limited Warranty Does Not Cover.”

Winter, and “Temporary Use” Spare Tires

A Bridgestone brand, winter, or “temporary use” spare tire will be replaced with an equivalent new tire for a pro-rated purchase price if the tire becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material under the following conditions:

- **There is no free replacement period.**
- **Coverage** extends up to 5 years from the date of purchase—proof of purchase date required. Without proof of purchase date, then 6 years from the date of tire manufacture. During this period, the tire will be replaced for a pro-rated amount. To determine the replacement price, the percent of used treadwear is multiplied by DEALER'S then current selling price for the replacement tire(s). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may be added to the replacement price.

- **The tire must not be worn to 2/32 inch (1.6 mm) or less** remaining original tread depth (i.e. worn down to the top of the built-in indicators in the tread grooves).
- **Exclusions apply**—as identified in the section “What This Limited Warranty Does Not Cover.”

Buy & Try 30 Day Guarantee

All Bridgestone brand passenger and light truck tires—except RFT/Run-Flat, Potenza RE-11, Potenza RE-11A, Potenza RE71R, winter, and “temporary use” spare tires—sold in sets of 4 or more tires through an authorized retailer are covered by the Buy & Try 30 Day Guarantee. The DriveGuard, Potenza RE960AS RFT and Turanza EL400 RFT patterns are covered by Buy & Try 30 Day Guarantee. If a retail customer is not completely satisfied with their eligible Bridgestone-brand tires, the tires can be returned to the location where they were originally purchased within 30 days of purchase for a full refund or exchange. Original proof of purchase is required. The Buy & Try 30 Day Guarantee applies only to full sets of tires (4 or more tires purchased together); return of less than a full set of tires will not be accepted. Bridgestone brand tires applied as original equipment on new vehicles are not covered by the Buy & Try 30 Day Guarantee. Additional exclusions apply, as identified in the section “What This Limited Warranty Does Not Cover.”

FIRESTONE

Gold Pledge Limited Warranty

The Gold Pledge Limited Warranty covers all Firestone brand passenger and light truck tires—except winter, and “temporary use” spare tires. A tire covered by the Gold Pledge Limited Warranty will be replaced with an equivalent new tire either free of charge or for a pro-rated amount if the tire becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material under the following conditions:

- **The free tire replacement period** extends up to (a) 3 years from the date of purchase—proof of purchase date required, or (b) 4 years from the date of tire manufacture without proof of purchase date. During this period, the tire will be replaced free of charge (including mounting and balancing). You may be charged applicable taxes, the cost of valve stems/TPMS, and disposal fees.
- **After the free tire replacement period**, coverage extends up to (a) 5 years from the date of purchase—proof of purchase date required, or (b) 6 years from the date of tire manufacture without proof of purchase date. During this period, the tire will be replaced but there will be a pro-rated charge. To determine the replacement price, the percent of tread wear is multiplied by DEALER’S then current selling price for the replacement tire(s). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may be added to the replacement price.

- **The tire must not be worn to 2/32 inch (1.6 mm) or less** remaining original tread depth (i.e. worn down to the top of the built-in indicators in the tread grooves).
- **Exclusions apply**—as identified in the section “What This Limited Warranty Does Not Cover.”

Winter, and “Temporary Use” Spare Tires

A Firestone brand, winter, or “temporary use” spare tire will be replaced with an equivalent new tire for a pro-rated purchase price if the tire becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material under the following conditions:

- **There is no free replacement period.**
- **Coverage** extends up to 5 years from the date of purchase—proof of purchase date required. Without proof of purchase date, then 6 years from the date of tire manufacture. During this period, the tire will be replaced for a pro-rated amount. To determine the replacement price, the percent of used treadwear is multiplied by DEALER’S then current selling price for the replacement tire(s). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may be added to the replacement price.
- **The tire must not be worn to 2/32 inch (1.6 mm) or less** remaining original tread depth (i.e. worn down to the top of the built-in indicators in the tread grooves).
- **Exclusions apply**—as identified in the section “What This Limited Warranty Does Not Cover.”

Buy & Try 30 Day Guarantee

All Firestone brand passenger and light truck tires—except RFT/Run-Flat, winter and “temporary use” spare tires—sold in sets of 4 or more tires through an authorized retailer are covered by the Buy & Try 30 Day Guarantee. If a retail customer is not completely satisfied with their eligible Firestone brand tires, the tires can be returned to the location where they were originally purchased within 30 days of purchase for a full refund or exchange. Original proof of purchase is required. The Buy & Try 30 Day Guarantee applies only to full sets of tires (4 or more tires purchased together); return of less than a full set of tires will not be accepted. Firestone brand tires applied as original equipment on new vehicles are not covered by the Buy & Try 30 Day Guarantee. Additional exclusions apply, as identified in the section “What This Limited Warranty Does Not Cover.”

FUZION BRAND LIMITED WARRANTY

The Fuzion Brand Limited Warranty will apply if (i) all the “ELIGIBILITY” requirements listed in the Limited Warranty are met and (ii) an eligible Fuzion Brand pattern, size and load range tire becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material within 5 years from the date of tire purchase (proof of purchase date required) or

6 years from the date of manufacture (without proof of purchase date), subject to certain exclusions set forth in the “What This Limited Warranty Does Not Cover” section of the Limited Warranty.

The Fuzion Brand Limited Warranty will be as follows:

- **Free replacement during the first 50% of the tread life of the tire** if it becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material up to 3 years from date of purchase (proof of purchase date required). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may still apply.
- After the free replacement period noted above (or if the tire is past the first 50% of tread life), if the tire becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material within 5 years from the date of tire purchase (proof of purchase date required) or 6 years from the date of manufacture (without proof of purchase date), the tire will be replaced with an equivalent new tire for a pro-rated purchase price. To determine the replacement price, the percent of used treadwear is multiplied by DEALER’S then current selling price for the replacement tire(s). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may be added to the replacement price. Note that the tire must not be worn to 2/32 inch (1.6mm) or less of the remaining original tread depth (i.e. worn down to the top of the built-in indicators in the tread grooves) for this Fuzion Brand Limited Warranty to apply.
- **Exclusions apply**—as identified in the section “What This Limited Warranty Does Not Cover.”

PRIMEWELL BRAND LIMITED WARRANTY

A tire covered by the Primewell Brand Limited Warranty will be replaced with an equivalent new tire for a pro-rated purchase price if it becomes unfit for the use for which it was designed due to manufacturing defect in workmanship and material under the following conditions:

- **There is no free replacement period.**
- **Coverage** extends up to 4 years from the date of purchase (proof of purchase date required). Without proof of purchase date, then 5 years from the date of tire manufacture. During this period, the tire will be replaced charging a pro-rated amount. To determine the replacement price, the percent of used treadwear is multiplied by DEALER’S then current selling price for the replacement tire(s). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may be added to the replacement price.

- **The tire must not be worn to 2/32 inch (1.6 mm)** or less remaining original tread depth (i.e. worn down to the top of the built-in indicators in the treadgrooves).
- **Exclusions apply**—as identified in the section “What This Limited Warranty Does Not Cover.”

SUPPLEMENTAL MILEAGE LIMITED WARRANTY

If a tire covered by the Supplemental Mileage Limited Warranty wears evenly across the tread down to the treadwear indicators—2/32 inch (1.6 mm)—during its stated warranted mileage (as evidenced by the vehicle’s odometer), the tire will be replaced with an equivalent new tire under the following conditions for a pro-rated purchase price:

- **There is no free replacement period.**
- Only the passenger and light truck tires listed in this section are covered by the Supplemental Mileage Limited Warranty for the mileage shown.
- Coverage applies only to the original purchaser, and only as long as the tires remain mounted on the vehicle described in the Customer Identification Section of this manual.
- Coverage extends up to 5 years from the date of purchase—proof of purchase date required. During this period, the tire will be replaced for a pro-rated amount.
- To determine the replacement price, the percent of warranted mileage obtained is multiplied by DEALER’S then current selling price for the replacement tire(s). The appropriate taxes, mounting, balancing, disposal fees, and other service charges may be added to the replacement price.
- Tires used in commercial service and original equipment tires on new vehicles have no mileage warranty.
- Exclusions apply—as identified in the section “What This Limited Warranty Does Not Cover.”

Covered Tires and Warranted Mileage:

Bridgestone

DriveGuard (H /V speed rating)	100,000 km
DriveGuard (W speed rating)	80,000 km
Dueler A/T Revo 2 (D696) ¹	80,000 km
Dueler H/L 422 Ecopia	110,000 km
Dueler H/L Alenza	110,000 km
Dueler H/L Alenza (W speed rating)	65,000 km
Dueler H/L Alenza Plus (H speed rating)	130,000 km
Dueler H/L Alenza Plus (W speed rating)	90,000 km
Dueler H/P Sport AS	65,000 km
Dueler H/T (D684II)	100,000 km
Dueler H/T (685) (LT Sizes)	80,000 km
Dueler H/T (D689)	100,000 km
Ecopia EP422	110,000 km
Ecopia EP422 Plus	110,000 km
Potenza RE960AS Pole Position RFT	65,000 km
Potenza RE970AS Pole Position	65,000 km
Potenza RE97AS (V speed rating)	90,000 km
Potenza RE97AS (W speed rating)	70,000 km
Turanza EL400 RFT ²	65,000 km
Turanza Serenity Plus (EL64) (H speed rating)	130,000 km
Turanza Serenity Plus (EL64) (V speed rating)	120,000 km
Turanza Serenity Plus (EL64) (W speed rating)	80,000 km

¹ P-Metric sizes only

² P225/60RF17 only

Firestone

Affinity Touring S4	80,000 km
Affinity Touring T4	80,000 km
All Season (all other sizes)	110,000 km
All Season (CUV intended sizes – see table)	90,000 km
Champion Fuel Fighter	110,000 km
Champion HR	65,000 km
Destination LE ¹	100,000 km
Destination AT ¹	80,000 km
Destination AT Special Edition ¹	80,000 km
Destination LE2 ¹	100,000 km
Destination ST	65,000 km
Firehawk Wide Oval AS (speed rating H/V)	80,000 km
Firehawk Wide Oval AS (speed rating (W))	80,000 km
FR710	65,000 km
Precision Sport	110,000 km
Precision Touring	65,000 km

¹ P-Metric sizes only

All Season (CUV intended sizes)

215/70R16	90,000 km
225/70R16	90,000 km
P235/70R16	90,000 km
225/65R17	90,000 km
235/65R17	90,000 km
235/65R18	90,000 km
P255/65R18	90,000 km
235/60R18	90,000 km
245/60R18	90,000 km
265/60R18	90,000 km
225/55R18	90,000 km
235/55R18	90,000 km
P255/60R19	90,000 km
235/55R19	90,000 km
245/55R19	90,000 km
P255/55R20	90,000 km
P245/50R20	90,000 km

Fuzion

Fuzion A/T	70,000 km
Fuzion Touring	90,000 km
Fuzion SUV	80,000 km
Fuzion UHP Sport AS	65,000 km

Primewell

Valera Touring	80,000 km
Valera Touring II	80,000 km
PZ900	65,000 km
PS830	65,000 km
PS850	65,000 km
PS860	65,000 km
Valera AT ¹	80,000 km
Valera HT ¹	80,000 km
Valera Sport AS	65,000 km

¹P-Metric sizes only

BRIDGESTONE
DRIVEGUARD™
NEXT GENERATION RUN-FLAT TIRE
**SUPPLEMENTAL ROADHAZARD
LIMITED WARRANTY**

Bridgestone DriveGuard tires provide innovative tire performance benefits, including run-flat capability in the event of inflation pressure loss due to road hazard damage.

For additional peace of mind, the DriveGuard Supplemental RoadHazard Limited Warranty covers eligible tires that become damaged or unusable for any reason resulting from a road hazard (e.g. cut, snag, bruise, impact, or puncture). This warranty, given to promote goodwill, is a supplement to the Limited Warranty applicable to your tires.

ELIGIBILITY

The DriveGuard Supplemental RoadHazard Limited Warranty covers only the original purchaser. Proof of purchase is required in the form of an original invoice or receipt that must indicate the name of the purchaser, the purchase date, the vehicle mileage (odometer reading) at installation, and the retailer's name and address. Only Bridgestone DriveGuard tires are covered, and each must meet all of the following criteria:

- It was purchased new through an authorized retailer.
- It was used only on the vehicle on which it was originally installed.
- It meets or exceeds the vehicle manufacturer recommendations for size, load capacity, and speed rating.
- It was mounted to a properly-sized wheel and used with a functioning tire pressure monitoring system (TPMS).
- It was not used in commercial service.

The coverage period starts the date the tires are purchased and extends for a duration up to one of the following, whichever occurs first:

- (a) the first 2/32-inch (1.6 mm) of tread wear,
 - (b) 20,000 km of use,
- or
- (c) 12 months from the date of purchase.

If you receive a replacement tire under this DriveGuard Supplemental RoadHazard Limited Warranty, it will be covered by the tire manufacturer's warranty or warranties, if any, given on that tire at that time.

WHAT IS WARRANTED

An eligible DriveGuard tire that becomes damaged or unusable for any reason resulting from a road hazard (e.g. cut, snag, bruise, impact, or puncture) will be repaired or replaced in the following manner:

- Tires that can be repaired within Bridgestone and Rubber Manufacturers Association guidelines will be accordingly repaired free of charge.
- Tires that cannot be repaired within Bridgestone and Rubber Manufacturers Association guidelines will be replaced with an equivalent new tire free of charge. This includes tires damaged from operation below 15 psi (100 kPa) due to a road hazard.

Whether an eligible tire is repaired or replaced, there is no charge for tire mounting, tire balancing, or performing an electronic reset of the TPMS. However, you are responsible for payment of applicable taxes and disposal fees, if any. Also excluded is coverage for any other parts or services, including but not limited to charges for road service, towing, alignment, rotation, and valve stem/TPMS components.

WHERE TO GO

Tire service under the DriveGuard Supplemental RoadHazard Limited Warranty will only be performed at an authorized retailer, including where DriveGuard and other Bridgestone brand tires are sold. To find the retailer nearest you, please call 1-844-GoFifty or visit www.DriveGuard.ca or www.BridgestoneTire.ca.

CONSUMER RIGHTS

The DriveGuard Supplemental RoadHazard Limited Warranty gives you specific legal rights, and you may also have other rights which vary from jurisdiction to jurisdiction.

CONDITIONS AND EXCLUSIONS

To the extent permitted by law, Bridgestone Canada, Inc. disclaims liability for any incidental or consequential damages, loss of time, loss of vehicle use, or inconvenience.

To the extent permitted by applicable law, no other representations, warranties or conditions whether express or implied, statutory or otherwise including implied warranties of merchantability and fitness for a particular purpose shall apply to the tires. These warranties and protections give you specific legal rights and you may also have other rights that may vary from province to province. To the extent that the provisions of the applicable legislation expressly replace, eliminate, amend, extend or prohibit any term or terms contained herein, such term or terms shall be accordingly replaced, eliminated, amended or extended, as the case may be, in accordance with such legislation.

The DriveGuard Supplemental RoadHazard Limited Warranty applies only to tires purchased, used, and presented for coverage (under the terms of this warranty) in Canada. Bridgestone Canada, Inc's obligations under this warranty may not be enlarged or altered by anyone.

In accordance with applicable law, this warranty has been designated as a "Limited Warranty." Nothing in the DriveGuard Supplemental RoadHazard Limited Warranty is intended to be a representation by Bridgestone Canada, Inc. that tire failures cannot occur.

OWNER'S OBLIGATIONS

Tire inflation pressures must be set to the specifications established by the vehicle manufacturer. Check tire pressure with a gauge every month and before long trips or when carrying extra load. Determine the cause and extent of an inflation pressure loss as soon as possible, especially after an alert from the tire pressure monitoring system (TPMS).

REPLACEMENT WARRANTY FOR ALL BRANDS

If you receive a replacement tire under this Limited Warranty, it will be covered by the manufacturer's warranty or warranties, if any, given on that tire at that time.

WHERE TO GO

Tire adjustments under this Limited Warranty will only be made at an authorized retailer. Bridgestone and Firestone RFT tire adjustments will only be made at a Certified Bridgestone or Firestone Run-Flat Retailer. Consult a phone directory (often listed in the Yellow Pages under "Tire Dealers") or the internet at www.bridgestonetire.ca for the location nearest you.

CONDITIONS and EXCLUSIONS

To the extent permitted by law, Bridgestone Canada, Inc. and its affiliates deny liability for any indirect, general, special, incidental, punitive or consequential damages, including economic loss, lost profits, loss of time, loss of vehicle use, or inconvenience, cost of towing, personal injury or death sustained in connection with these tires. (The remedies set out in this warranty are exclusive and the total liability of Bridgestone Canada, Inc. and its affiliates with respect to your new Bridgestone tire shall not exceed the purchase price of the tire upon which such liability is based.)

OWNER'S OBLIGATIONS

It is your obligation to maintain proper tire inflation pressures as specified by the vehicle manufacturer and to operate the vehicle within tire/vehicle load capacity and speed limitations. It is also your obligation to maintain proper wheel alignment and tire/wheel assembly balance.

To request an adjustment, you must present the tire to an authorized Bridgestone brand tire retailer. Your vehicle on which the tire was equipped must also be available for inspection. Complete and sign the customer section of the Bridgestone Canada, Inc. Limited Warranty adjustment form and pay appropriate replacement price, taxes, disposal fees, and service charges, if any. Tires accepted for warranty compensation become the property of Bridgestone Canada, Inc.

GENERAL PROVISIONS AND EXCLUSIONS

Nothing in these warranties is intended to be a representation that tire failures cannot occur. To the extent permitted by applicable law, no other representations, warranties or conditions, whether express or implied, statutory or otherwise, including warranties of merchantability and fitness for a particular purpose, shall apply to these tires.

No one, including without limitation, any employee, dealer, retailer or representative, has the authority to make any representation, promise or agreement that in any way varies the terms or conditions hereof.

These warranties and protections give you specific legal rights and you may have other rights that may vary from province to province. To the extent that the provisions of the applicable legislation expressly replace, eliminate, amend, extend or prohibit any term or terms contained herein, such term or terms shall be accordingly replaced, eliminated, amended or extended, as the case may be, in accordance with such legislation.

Customer, Vehicle, and Tire Identification

Customer Name

Address

City, Province, Postal Code

Invoice #

Date of Purchase

Year of Vehicle	Make of Vehicle	Model of Vehicle	Beginning Mileage
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Tire Brand

- BRIDGESTONE** **Firestone**
 FUZION **PRIMEWELL**

Product Information

Tire Size:	Speed Rating:
Tire Type:	Mileage Warranty:

Serial Numbers

1. _____ 2. _____
3. _____ 4. _____
5. _____ 6. _____

Mileage Warranty Certificate

The dealer must stamp to be valid

VEHICLE MANUFACTURER'S RECOMMENDED INFLATION PRESSURE

BRIDGESTONE Firestone

CHECK YOUR



**AIR PRESSURE
MONTHLY**

Front _____ PSI

Rear _____ PSI

J F M A M J J A S O N D

MAINTENANCE RECORD

Mileage	Date	Retailer	Inspection	Rotation	Balance	Alignment

